

Date: Tuesday, 5/23/2006 8:31:14 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : JET TUBE  
 Job Number : 27185  
 Estimate Number : 10472  
 P.O. Number : NIA Part Number : D2409  
 This Issue : 5/23/2006 S.O. No. : NIA Drawing Number : D2409 REV. A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : NIA Type : SMALL /MED FAB Drawing Revision : A  
 Previous Run : 26917 Material : NIA  
 Written By : See Comment Below Due Date : 6/30/2006 Qty: 4 Um: Each  
 Checked & Approved By : 06.05.23  
 Comment : Est: C 03.04.14 Reformat; Incorporated D2292;  
 D2375-3-08-106; D2403 - D2417 KJ/RF

## Additional Product


Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W035	6061-T6 Tube .500 x.035W
Comment: Qty.: 1.6666 f(s)/Unit Total: 6.6664 f(s) 6061-T6 Tube 0.50 x .035W Material: 6061-T6 (0.50" OD x 0.035") wall seamless tubing (M6061T6T0.500W.035) Batch: <u>M4692</u> FF 06.06.07 4		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per template D2409T1 2- Deburr 3- Bend as per template D2409T2 & Dwg D2409 Identify as D2409 FF 06.06.07 4		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>06.06.07 4</u>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>S43</u> <u>06/06/08</u> (4)		
5.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21 <u>06/06/08</u> (4)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 26/06/08

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

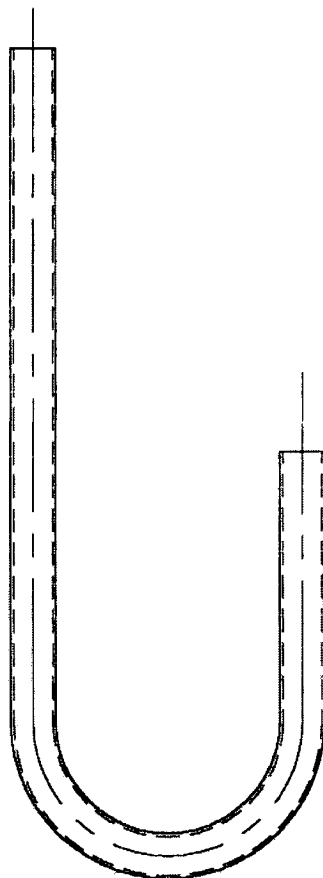
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2409	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE JET TUBE	SCALE 1:2

RELEASED  
96/09/10 BW



MATERIAL: 0.50 OD 0.035 WALL AL  
BEND PER TEMPLATE TD2409

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SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27185